

Anycubic Photon Best Resin Settings									
<i>Note - these settings are a good starting point, but changes might have to be made to get a good result - Julia von Pfaler</i>									
Before you start printing	SHAKE YOUR RESIN			SHAKE YOUR RESIN			SHAKE YOUR RESIN		
Brand	Type	Cast	Layer	Normal exposure time	Off time	Bottom exposure	Bottom layers	Reported by	°C Room Temp
3D-Okay	Black		0,03	10	1	60	8	<a href="#">Piotr Cembrzyński</a>	
3D-Okay	Black		0,04	12,5	1	60	8	Artur Fuste	
3D-Okay	Grey		0,03	12,5	1	60	8	Justin Berry	
3D-Okay	Grey		0,04	12	1	55	8	Giulia Basile	
3D-Okay	Grey		0,04	12	1	60	5	<a href="#">Nonnef Thandaius</a>	
3D-Okay	Grey		0,04	12,5	1	60	8	Jon Billings & Artur Fuste	
3D-Okay	Grey		0,05	20	3	100	4	tachionx	21
3D-Okay	White		0,1	14	2	80	8	Jeremy Lauzon	
Ameralabs	AMD 3 LED		0,04	5	1	50	8	Artur Fuste	14
Ameralabs	AMD 3 LED		0,05	6	1	50	8	Artur Fuste	14
Ameralabs	LED black		0,04	4	3	150	6	Michael Lippert	
Ameralabs	LED black		0,04	5,5	3	150	6	Michael Lippert	
Anycubic	Aqua Blue		0,05	9	1	50	8	Kostas Filosofou	18
Anycubic	Black		0,025	7,5	3,5	90	3	Hershel Vazquez	
Anycubic	Black		0,05	9	2	55	8	Artona	22
Anycubic	Clear		0,02	30	6,5	110	8	Thorsten Kleyboldt	20
Anycubic	Clear		0,025	8	1	100	8	Dennis Klein	22
Anycubic	Clear		0,1	15	1	60	8	Andrey Yavorsky	20
Anycubic	Grey		0,02	12	6,5	95	8	Mark Watson	20
Anycubic	Grey		0,025	11	3	85	8	Becka Wilson	20
Anycubic	Gray		0,035	14	1	90	8	Shawn Doyle	
Anycubic	Grey		0,05	18	6,5	115	8	Mark Watson	20
Anycubic	Grey		0,05	18	0	90	8	Reiner Stähler	24
Anycubic	Green		0,02	7,5	1,5	40	8	Daniel Perez	
Anycubic	Green		0,04	12	3	80	5	tachionx	21
Anycubic	Green		0,05	5,5	1	50	8	<a href="#">Milko Todorov</a>	
Anycubic	Green		0,05	10	1	50	8	Standard Setting	
Anycubic	Green		0,07	12	1	55	8	Moisés Alejandro	
Anycubic	Green		0,08	16	3	70	4	tachionx	21
Anycubic	Orange		0,05	15	1	100	7	Sulejmann	20
Anycubic	Yellow Translucent		0,05	8	6,5	50	8	Florent MARULAZ	22
Anycubic	Maroon		0,035	14	1	60	8	Gustaf Sjögren	21
Anycubic	Maroon		0,05	11	6,5	75	12	Christian Horch	20
Anycubic	Maroon		0,05	20	1	90	10	Denis Peshekhonov	22
Anycubic	Red		0,05	16	1	60	8	bdm	18
Anycubic	Skin		0,05	10	1	65	8	Wojtek	20
Anycubic	White		0,05	15	1	50	8	Andreia Estrela	
Anycubic	White		0,05	8	6,5	60	8	Tim Helps	20
Anycubic	White		0,05	15	4	60	4	<a href="#">Richard Cadway</a>	
B9Creations	B9R-4-Yellow	Y	0,05	32	1	80	8	Bruce Trick	
Bluecast	LCD/DLP		0,03	12	2	60	5	Alex Polo	
Bluecast	X5 Blue transparent	Y	0,025	15	1	150	10	Philippe Maegerman	25
Bucktown	EP200-V420-FF Clear		0,05	13	1	80	8	Fred Williams	32

Dragon	Model Grey		0,05	14	6,5	70	8	Steve Rawley	20
Druckwege	Typ D orange		0,04	20	2	90	6	Michael Lippert	
Druckwege	Typ D Pro black		0,04	13	2	90	6	Michael Lippert	
Druckwege Typ D	Clear		0,05	10	1	100	8	Helmarw	23
Druckwege Typ D	Grey		0,05	18	1	80	6	Philippe Maegerman	
Druckwege Typ D Pro	Black		0,05	13	1	100	8	Helmarw	23
Druckwege Typ D Pro	Grey		0,05	11	1	80	6	<a href="#">Pawel Drogowski</a>	
Elegoo	Black		0,03	12	1,5	90	8	Lukas Isselbacher	22
Elegoo	Clear		0,05	17	1	60	8	Fred Williams	32
Elegoo	Rapid Resin Grey		0,02	14	1,5	40	8	GunpowderChant	30
Elegoo	3D Rapid Resin Gray		0,05	12	6,5	60	8	Neil Nerona	15,5
Elegoo	Standard Red (Translucent)		0,025	10	4,5	70	8	Chris Burton	20
Elegoo	Standard Transparent		0,03	14	4,5	80	8	Mike Fox	15,5
Elegoo	White		0,05	14	1,5	40	8	Sky Captain Hana	16,6
Elegoo	Normal Yellow		0,04	12	2	85	8	Robbzilla	24
eSun	Normal resin - Gray		0,05	15	6,5	60	8	Graham Leek	20
eSun	BioResin Red		0,05	8	04.V	60	4	Robert Silvers	25
eSun	General Purpose Black		0,05	10	04.V	60	4	Robert Silvers	25
Formlabs	V4 Clear		0,04	28	1,5	120	8	<a href="#">Craig B</a>	
Fun To Do	Ash Grey NxtGen		0,08	11	1,2	65	8	Pawel Grochowski	21
Fun To Do	Castable		0,03	10	2	60	5	Alex Polo	
Fun To Do	Castable Blend CB Red	Y	0,025	12	6,5	100	10	Janosch Simon	28
Fun To Do	Clear		0,05	10	1	50	5	Michel Mas	
Fun To Do	DB		0,04	15	2	60	8	Michael Lippert	
Fun To Do	DB		0,05	15	2	60	8	Michael Lippert	
Fun To Do	Deep Black		0,04	11	1	100	8	<a href="#">Adrian Ciobanu</a>	
Fun To Do	Deep Black		0,04	17	1	110	6	Gavin Bashford	20
Fun To Do	Industrial Black		0,03	10.V	1	50	8	<a href="#">Flint Read</a>	
Fun To Do	Industrial Black		0,04	6	1	20	5	<a href="#">Toby Kirkby</a>	
Fun To Do	Industrial Black		0,04	10.V	1	50	8	Artur Fuste	
Fun To Do	Industrial No Colour		0,01	8	2	35	8	Joseph Anderson	
Fun To Do	Industrial Red		0,025	10	1,5	30	8	<a href="#">Marcos Martinez Garcia</a>	
Fun To Do	Industrial Red		0,04	9	2	60	8	Michael Lippert	
Fun To Do	Industrial Red		0,04	12	2	50	8	<a href="#">Flint Read</a>	
Fun To Do	Industrial Red		0,05	15	2	60	8	Michael Lippert	
Fun To Do	Industrial Snow White		0,025	8	1	90	6	Philippe Maegerman	20
Fun To Do	Industrial Snow White		0,07	11,5	1	50	8	<a href="#">Flint Read</a>	
Fun To Do	Industrial Unpigmented		0,05	10	2	50	6	Philippe Maegerman	
Fun To Do	Snow White NxtGen		0,05	25	2	50	8	Dmitry Shmunk	20
Fun To Do	Standard Red		0,04	12	2	50	8	Artur Fuste	14
HARZ Labs	Cast Red	Y	0,04	18	1	120	8	Andrew Adamov	
HARZ Labs	MODEL Black		0,04	13	1	120	8	Mika Mannonen	
HARZ Labs	MODEL Black		0,05	10	1	50	10	Evgeniy Grigoriev	25
HARZ Labs	MODEL Black		0,05	13~21	1	120	8	Artur Fuste	22
HARZ Labs	MODEL Cherry		0,04	17~18	1	120	8	Artur Fuste	24-25
HARZ Labs	MODEL Cherry		0,05	15~17	3	120	6	Michael Lippert	20,1
HARZ Labs	MODEL Cherry		0,05	12~15	3	120	6	Michael Lippert	20,1
HARZ Labs	MODEL Grey		0,05	18	3	120	6	Andrew Adamov	
HARZ Labs	MODEL Sand & Natural Clear		0,05	16~20	1	80	8	Artur Fuste	25
MakerJuice	G+ Red		0,05	35	2	90	8	Jeremy Lauzon	

MakerJuice	Standard Red, Yellow, Green, Blue, Bla	0,1	15	1	40	4	Josh Ellis	20
Monocure	3D Clear	0,05	20	1	50	5	Michel Mas	
Monocure	Black	0,05	7	1	80	3	Sean Latto	
Monocure	Mix Gray/Flex (70/30) Grey/Clear	0,05	20	6,5	75	10	Crazy Games 3D	17
Monocure	Rapid	0,025	12	1	110	5	<a href="#">Flint Read</a>	24
Monocure	Mix Rapid Gray/Flex (70/30) Gray/clear	0,025	22	6,5	80	12	Crazy Games 3D	17
Monocure	Rapid Black	0,05	12	1	50	4	Philippe Maegerman	
Monocure	Rapid Blue	0,05	15	1	60	5	Sean Latto	
Monocure	Rapid Clear	0,025	9,7	1,5	65,5	8	Sante Boscolo Chio	
Monocure	Rapid Clear	0,03	18	1	60	5	Bo Nørgaard	21
Monocure	Rapid Clear	0,04	12	2	60	6	Philippe Maegerman	
Monocure	Rapid Clear	0,05	11	1	60	5	Walter Meremianin	
Monocure	Rapid Clear	0,05	12	1	60	5	Philippe Maegerman	
Monocure	Rapid Clear	0,05	12.V	1	80	8	Waldek Wasilewski	
Monocure	Rapid Grey	0,05	8	1	60	5	Philippe Maegerman	
Monocure	Rapid Grey	0,05	11	1	40	8	Nicolas Dafnis	
Monocure	Rapid Grey	0,1	12	1	60	5	Philippe Maegerman	
Monocure	Rapid Gunmetal Grey	0,04	12	1	110	5	Josh Suyemoto	
Monocure	Rapid Gunmetal Grey	0,05	8	8	60	5	Fred Williams	29.IV
Monocure	Rapid Red	0,05	7,5	1	50	10	<a href="#">Robert Klein</a>	
Monocure	Rapid White	0,04	11	2	65	4	Justin Berry	
Monocure	Rapid White	0,05	14	1	60	5	Matt Gleason	
Monoprice	Rapid Cure UV Clear	0,05	10	NA	45	6	Travis Kendel	20
Monoprice	White	0,05	10	1	50	6	<a href="#">Jeremy Lauzon</a>	22-24
Monoprice	Rapid UV Printer Resin Black	0,05	20	2	100	8	DW	21
Monoprice	Rapid Cure UV Clear	0,04	10	1	35	6	Andrew Swafford	24
NextDent		0,05	17	1	60	3	Constanta Hudema	
Nova3D	Black	0,04	8	1	60	8	Jon Weger	
Nova3D	Clear	0,04	8	1	60	8	Jon Weger	
Nova3D	Clear Blue	0,05	12	6,5	60	8	Derek Marley	21
Nova3D	Grey	0,1	12	1	80	9	Caleb Kekahbah	
Nova3D	Standard Rigid Resin Grey	0,035	14	6,5	90	8	Kevin Morrison	23
Nova3D	White	0,04	10	6,6	60	8	Jay Sterling	
Peopoly	NEX High Temp Grey	0,05	35	1	75	8	CJ Roberts	25
Photocentric	Flex Rouge/Red	0,05	55	1	75	5	Michel Mas	
PhotoCentric 3D	Firm Red	0,025	27	1	120	8	Philippe Maegerman	
PhotoCentric 3D	Firm UV Black	0,04	20~23	1	70	8	Mario Kaufmann	
PhotoCentric 3D	Firm UV Clear	0,04	15~18	1	70	8	Mario Kaufmann	
PhotoCentric 3D	Flex Clear	0,04	18~20	1	50	12	Mario Kaufmann	
PhotoCentric 3D	Hard Amber	0,05	16	1	100	8	Skalierer	20
PhotoCentric 3D	Hard Red	0,05	32	1	80	8	Philippe Maegerman	
PhotoCentric 3D	UV Flexible DLP White	0,05	15	6,5	60	8	Tim Helps	20
Phrozen	ABS like Grey	0,025	8	1	50	6	Philippe Maegerman	
Phrozen	ABS like Grey	0,05	09.V	1	60	6	Philippe Maegerman	
Prima Creator	Value DLP Transp. Green	0,02	6	2	50	5	Olaf Burkart	20
Senerteck		0,03	10	3	60	5		
Senerek	Form White	0,05	22	1	90	8	Fred Williams	31
Siraya Tech	Transparent Blue	0,05	12	5	30	4	Robert Silvers	30
Siraya Tech	Transparent Blue	0,05	10	5	30	4	Robert Silvers	25
Siraya Tech	Sculpt Dark Gray	0,05	16	04.V	60	4	Robert Silvers	25

Technology Outlet	Skin		0,05	15-18s	3,5	80	8	Gary Dodds	22
Wanhao	Blanc/White		0,025	16	6,5	90	8	<a href="#">Marcos Martinez Garcia</a>	
Wanhao	Blanc/White		0,05	15	1	50	5	Michel Mas	
Wanhao	Clear		0,05	15	1	50	8	Garret LaBerge	
Wanhao	Clear (10)		0,05	10	1	100	10	Patrick Salomon	20
Wanhao	Green		0,05	7	4	50	8	David Lambert	
Wanhao	Grey		0,025	12	2	65	15	Brian Casey	
Wanhao	Grey		0,05	15	1	55	8	Fred Williams	
Wanhao	Normal Noir/Black		0,03	18	5,5	60	8	Fernando Saenz	25
Wanhao	Noir/Black		0,05	18	1	50	5	Michel Mas	
Wanhao	Noir/Black		0,05	18	3	60	8	Jose Salas	
Wanhao	Orange		0,05	15	1	60	8	James Joubert	20
Wanhao	Red		0,03	10	2	60	8	<a href="#">Daniel Ignacio Perez</a>	
Wanhao	Yellow		0,04	12	2	65	5	Nonnef Thandaius	